FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

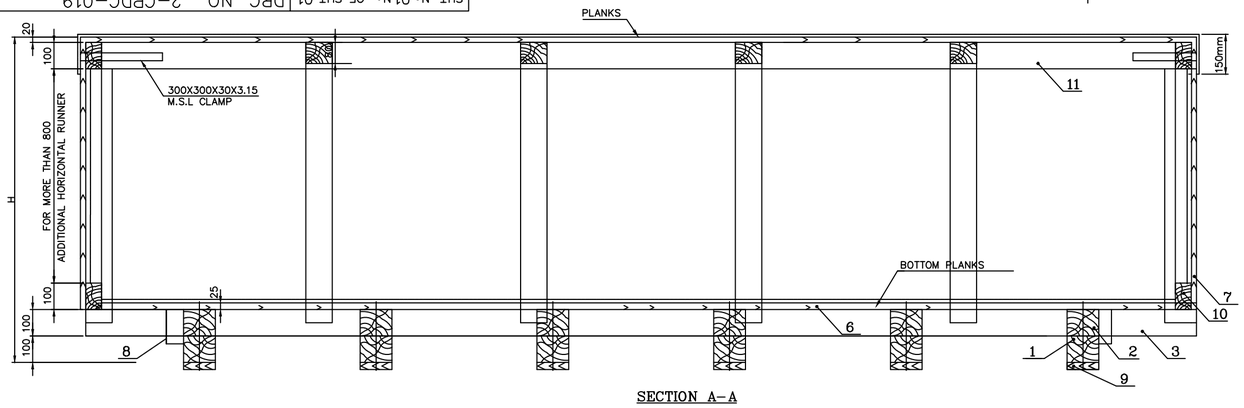
DRG. NO. 2-CPDC-019

SHT. No 01 No. OF SHT. 01

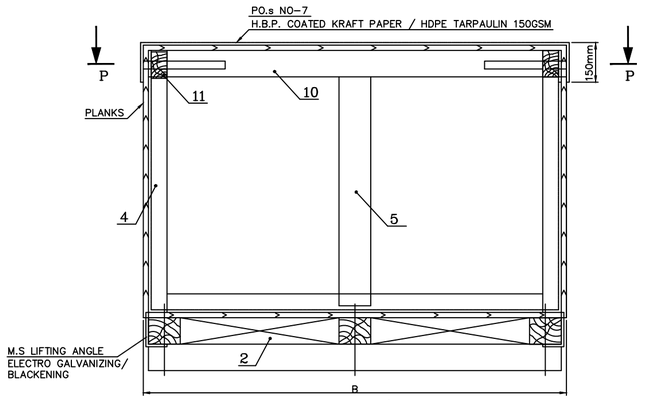
THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

GENERAL DIMENSIONAL LIMITS,FITS & TOLERANCES AS PER HY0230261

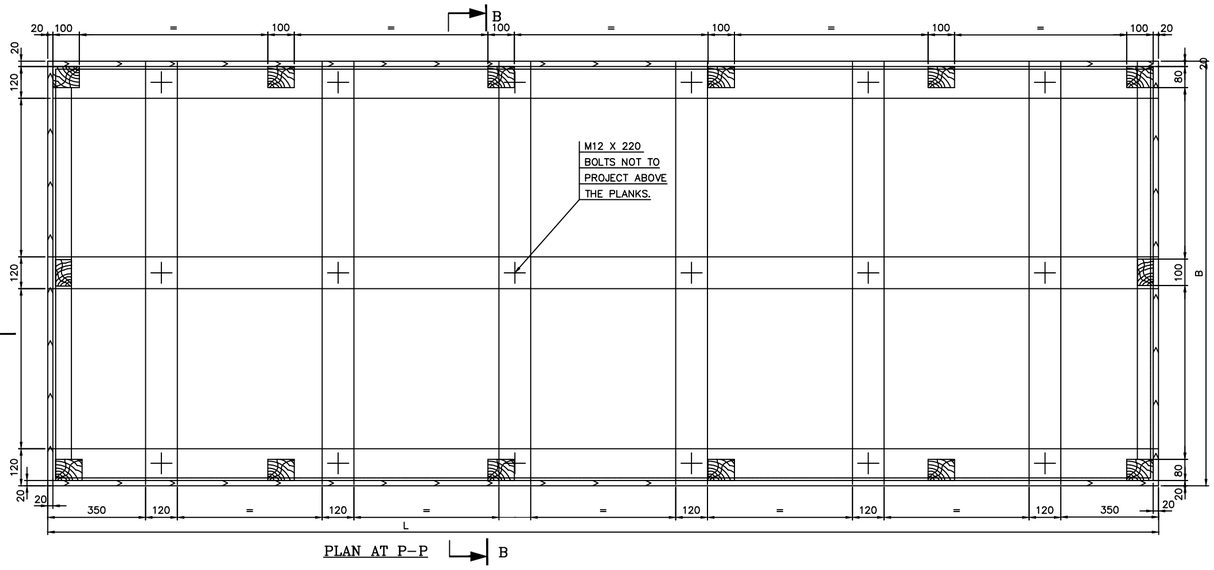
INVENTORY NO | SIGN. AND DATE | REF. DRG. NO. | COMPUTER FILE NAME



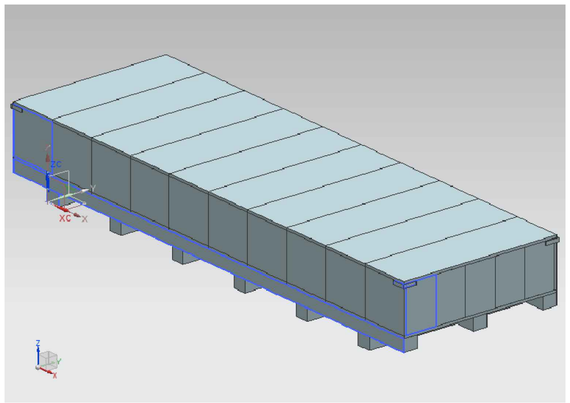
SECTION A–A



SECTION B–B



PLAN AT P–P



NOTE FOR INDIGENOUS PAKCING CASES:

1. OUT SIDE DIMENSIONS LxBxH ARE TOBE MAINTAINED CORRECTLY.
2. BOTTOM PLANKS/RUNNERS SHALL BE AS PER SPEC HY 51463 (NEEM, MADDI & ASSAM PINE ALSO CAN BE USED). SPEC AA51401 CAN BE USED FOR SIDE & TOP PLANKES ONLY AND NOT FOR BOTTOM PLANKS/RUNNERS
3. PACKING CASE TO BE LINED WITH HESSIAN BITUMEN KRAFT PAPER LDPE 100 GSM AT SIDES, BOTTOM INSIDE AND TOP. OUTSIDE TOP IS TO BE TURNED 80MM ON SIDES AND FIXED
4. PLANKS 25mm THICK AT BOTTOM AND 20mm AT SIDES AND TOP PLANKS.
5. M.S LIFITING ANGLES TO BE FIXED AT SUITABLE PLACES.
6. TOLERANCE IS OF + / – 10 mm ON LENGTH, WIDTH & HEIGHT OF PACKING CASE.
7. TOLERANCE IS +/– 3 MM ON THIKCNESS OF PLANKS & RUNNERS,
8. GAPS BETWEEN PLANKS SHOULD NOT EXCEED 2MM.

ITEM NO.		DIMENSION	
11	HORZONTAL RUNNERS	80X100	2
10	HORZONTAL RUNNERS	80X100	8
9	SUPPORTING PLANK	20 mm THICK	6
8	LIFTING ANGLE	100x100x200–4mmTh	4
7	SIDES & TOP PLANKS(min 100mm width)	20mm THICK	5
6	BOTTOM PLANKS (min 100mm width)	25mm THICK	1
5	STURT	80 x 100	2
4	STRUT	80 x 100	12
3	SUPPORTING BEAM	100 x 120	3
2	INTERMEDIATE BEAM	100 x 120	12
1	SKID	100 x 120	6

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT — ITEM WEIGHT > 800 KGS

BHARAT HEAVY ELECTRICALS LTD. HYDERABAD

	NAME	SIGN.	DATE	NO.OF VAR.
DRN.	MADHU		01.05.13	
CHD.	RAGHAV		01.05.13	
APPD.	KOUSHIK		01.05.13	

DEPT. CPDC	UNTOL. DIMS. GR.	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.	NO.OF ITEMS
CODE. 840C	¢/M/F	NTS				

TITLE: BOLTED RUNNER CASES VAR: 03

CARD CODE

DRAWING NO. 2–CPDC–019 — REV. 00

SHT. No 01 — NO. OF SHT. 01